



PANETTONE - RICH RECIPE

chef Intermediate level

LARGE LEAVENED PRODUCTS

FIRST DOUGH

INGREDIENTS

DOLCE FORNO

water - (28-30°C)

unsalted butter 82% fat - (morbido)

fresh yeast

PREPARATION

6.500g Knead DOLCE FORNO, yeast and 2/3 of the dose of water indicated in the recipe.

1.000g When the dough begins to take shape, pour the remaining water gradually
20g in more than once and keep on kneading until the dough is well-combined
and smooth.

At the end, add softened butter in 2-3 times.

Make sure that the temperature of the dough is 26-28°C.

We suggest to cut out a 250g piece of dough and to put it into a 1L jug to
check the pace of the leavening.

Let rise for 12-14 hours at 20-22°C with the 70-80% in the proofer room, until
the dough quadruples its initial volume. If the proofer room is devoid of
humidifier, cover the dough with a nylon cloth.

SECOND DOUGH

INGREDIENTS

DOLCE FORNO

unsalted butter 82% fat
egg yolks
caster sugar
salt
raisins
diced candied orange
diced candied citron

PREPARATION

4500g The next morning, the dough shall be slightly curved.
2000g Add DOLCE FORNO to the first dough and knead for 5-10 minutes.
2400g When well-combined, add sugar, salt and 1kg of egg yolk, then knead for 800g about 10 minutes.
90g Pour the remaining egg yolk gradually in more times (about $\frac{1}{2}$ kg each time).
3000g Add softened butter gradually in more times (about $\frac{1}{2}$ kg each time) and 1500g knead until the dough is smooth.
500g At the end, gently combine PEPITE DI CIOCCOLATO.
Let the dough rest at 28-30°C for about 45-60 minutes.
Divide the dough into portions of the required size and roll each portion up into a ball shape (consider 1.1kg of dough to make a 1kg panettone).
Move onto boards or trays and leave to rest for another 15-20 minutes.
Roll them up tight again and transfer into the specific paper moulds.
Put in the proofer room at 28-30°C with relative humidity of about 70%, until the top of the dough nearly leans out of the edge of the mould. If the proofer room is devoid of humidifier, cover the dough with plastic sheets.
N.B. If you want to add some flavourings to personalize your products, you can add them to the second dough.

Final composition

At the end of the rising, leave the panettone exposed to the air for 10 minutes until a light film forms over the surface.

With a small, sharp knife, make two superficial cuts to create a cross (these cuts shall not be deep and are necessary to give end product the typical and traditional shape).

Place a pat of butter in the middle of the cross and bake at 170-180°C (time depending on the weight) until the temperature of the center reaches 92-94°C.

As soon as they are removed from the oven, the panettone should be placed onto the specific toothed racks and left to cool upside down for 8-10 hours at least before being wrapped in Moplefan bags.

LABEL DECLARATION for end products made with DOLCE FORNO:

End products made with Irca recipes have to be put up for sale with the following mandatory information.

PANETTONE - Ingredients: type 0 **soft wheat** flour, raisins (declare the ingredients of the raisins you use), **butter**, **egg** yolk, sugar, diced candied orange (declare the ingredients of the candied fruit you use), **milk** (rehydrated), fructose, diced candied citron (declare the ingredients of the candied fruit you use), dried sourdough (**wheat**), E471 emulsifier, salt, flavorings, yeast.

The product may contain traces of **soy** and **nuts**.

If you use **DOLCE FORNO TRADITION**, do not indicate E471 emulsifier and milk among the ingredients.

Additional decorative ingredients must be declared.

Declare potential allergens due to cross contamination.