



# PANETTONE (NATUR ACTIV)

chef Intermediate level

LARGE LEAVENED PRODUCTS

## FIRST DOUGH - EVENING DOUGH

### INGREDIENTS

#### DOLCE FORNO

water - (28-30°C)

unsalted butter 82% fat - (morbido)

#### NATUR ACTIV

### PREPARATION

6.500g Knead DOLCE FORNO, NATUR ACTIV and 2/3 of the dose of water indicated

3.500g in the recipe (about 2300g).

1.000g When the dough begins to take shape, pour the remaining water gradually  
350g in more than once and keep on kneading until the dough is well-combined  
and smooth.

At the end, add butter in 2-3 times.

Make sure that the temperature of the dough is 26-28°C.

We suggest to cut out a 250g piece of dough and to put it into a 1L jug to  
check the pace of the leavening.

Let rise at 22-24°C for 10-12 hours or until the volume quadruples.

## SECOND DOUGH

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### INGREDIENTS

#### DOLCE FORNO

unsalted butter 82% fat - (morbido)

egg yolk

sugar

salt

raisins

diced candied orange

diced candied citron

### PREPARATION

4.500g The next morning, the dough shall be slightly curved.

2.200g Add DOLCE FORNO to the first dough and knead for 5-10 minutes.

2.400g When well-combined, add sugar, salt and 1kg of egg yolk, then knead for 1.000g about 10 minutes.

90g Pour the remaining egg yolk gradually in more times (about  $\frac{1}{2}$  kg each time).

3.000g Add softened butter gradually in more times (about  $\frac{1}{2}$  kg each time), until 1.500g the dough is smooth.

500g At the end, add candied orange, candied citron and raisins.

Let the dough rest in the proofer room at 28-30°C for about 60 minutes.

Divide the dough into portions of the required size, roll each portion up into into a ball shape, move onto boards or trays and leave to rest for another 15 minutes.

Roll them up again and transfer into the specific paper moulds. Put in the proofer room at 28-30°C with relative humidity of about 70% for 5-6 hours, until the top of the dough is only 1cm far from the edge of the mould. If the proofer room is devoid of humidifier, cover the dough with plastic sheets.

Leave the 'panettone' exposed to the air for 10 minutes until a light film forms over the surface.

With a small, sharp knife, make two superficial cuts to create a cross, cut the dough under the 4 flaps while throwing and folding them back, then place a pat of butter and return the 4 flaps back to the original position.

## Final composition

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Bake at 170-180°C, time depending on the weight.

As soon as they are removed from the oven, the panettone should be placed onto the specific toothed racks and left to cool upside down for 10 hours at least before being wrapped in Moplefan bags.

### LABEL DECLARATION for end products made with DOLCE FORNO:

End products made with Irca recipes have to be put up for sale with the following mandatory information.

PANETTONE- Ingredients: type 0 soft wheat flour, butter, raisins (declare the ingredients of the raisins you use), egg yolk, sugar, diced candied orange (declare the ingredients of the candied fruit you use), milk (rehydrated), fructose, diced candied citron (declare the ingredients of the candied fruit you use), natural sourdough (wheat), E471 emulsifier, salt, flavorings.

The product may contain traces of soy and nuts.

**If you use DOLCE FORNO TRADITION**, do not indicate E471 emulsifier among the ingredients.

Additional decorative ingredients must be declared.

Declare potential allergens due to cross contamination.